



ALL CLOSURES IN

# AGGLOTECH

Agglomerate stoppers  
for still wines



## DATA SHEET

**PRODUCT:** Stopper for still wines (alcoholic drink with alcohol content of < 20% (v/v) and pH lower than 4.5) intended for human consumption over a period of from a few weeks to 12 months, kept in storage conditions where the temperature does not exceed 40°C.

**MATERIAL:** Agglotech stoppers are agglomerate stoppers made entirely of cork granules measuring from 2 to 5 mm.

**TYPE:** Extruded cylindrical stopper.

**VISUAL CATEGORY:** According to samples for approval validated with the customer.

**DIMENSIONS:** L 35.0 to 44.0 mm D 23.0 mm

### TRACEABILITY CODE:

Default

a ss n ACi

a: last figure in the year / ss: number of the week of the surface treatment / n: order number in the week (from 2 if necessary) / ACi: ACIn countermark

**MARKING:** Body marked with ink and ends by branding.

**SURFACE TREATMENT:** Silicon suitable for food use.

**PACKAGING:** Airtight sealed bag containing SO<sub>2</sub> (2,0 ± 1,0 g of gaseous SO<sub>2</sub> / 1,000 stoppers per sealed pouch).

### PACKING:

Carton of 6.000 stoppers in bags of 1.000 for the 35 and 38.

Carton of 5.000 stoppers in bags of 1.000 for the 40 and 44.

Pallet 100 x 120 x 180.

Single trip pallet in heat treated wood

or

Plastic single trip pallet (on request with supplementary cost to be borne by the customer).

**SHELF LIFE BEFORE CORKING IN ORIGINAL PACKAGING:** 6 months.

## TECHNICAL SPECIFICATIONS AND INSPECTION METHODS

Specifications	Method	Samples	Reference values
Humidity (%)	ISO 9727-3	20	6,0 ± 2,0
Length (mm)	ISO 9727-1	32	Nominal ± 0,5
Diameter (mm)	ISO 9727-1	32	24,0 ± 0,4
Apparent density (kg/m <sup>3</sup> )	ISO 9727-2	32	310 ± 40
Capillarity (mm)	NF B 57-100	4 treated finished stoppers ready for use	≤ 1,0
Dust content (mg/stopper)	ISO 9727-7	4	≤ 1,5
Dimensional recovery after compression in %	ISO 9727-4	5	> 90 (minimum)
Residual peroxides (mg/stopper)	ISO 21128	1 x 4	≤ 0,1
Liquid tightness in bars (relative pressure)	ISO 9727-6	6	> 0,9 (minimum)
Extraction force (daN) - measured with an NF EN12726 bottle finish	ISO 9727-5	5	15 to 35 (for the 38) 15 to 40 (for the 45)
Releasable 2,4,6-TCA (ng/L)	ISO 20752	1x10 or 2x10 according to size of the batch	≤ 2,0

## STORAGE CONDITIONS AND RECOMMENDATIONS FOR USE

Stopper life after corking between 3 and 12 months, provided the correct conditions are respected:

### • storage

Stoppers will be kept in their original packaging and respecting correct storage conditions:

- storage above ground level;
- clean, healthy, ventilated and odourless location;
- temperature of the storage location between 15 and 25°C and avoiding sudden changes in temperature;
- relative humidity between 40 and 65%;
- stoppers must be kept away from any chemical products, pesticides, fungicides, phytosanitary products, chlorine-based sanitary products and wood surfaces or materials which have been treated (in particular with halophenols). Storing the stoppers for 48 hours before bottling, at an average temperature of 20°C, allows the stoppers to be in optimal conditions for use.

The first stoppers purchased will be the first ones used (FIFO).

All bags opened will be used immediately and in their entirety.

### • corking

Stopper for still wine on bottles fitted with a CETIE finish (NF EN 12726).

In addition to the quality of the materials, the success of the corking operation also depends on the conditions in which this operation is carried out and in particular on the following aspects:

- the equipment being in good condition and correctly adjusted;
- training of the staff responsible for checking, adjusting and performing the operation;
- checks on the corking to be carried out without fail at the start of the corking operation and at regular intervals during the operation. The results of these tests must be documented and archived.
- rinsing and draining of the bottles before they are filled;
- correcting the wine level according to the temperature;
- compression diameter of the clamps between 15.5 +0.5/-0. Optimum 15.8 mm;
- diameter of the piston between of 14 ±0.5 mm;
- the stands must be flat and in a clean condition to ensure the bottle slides and is positioned correctly;
- the mouthpieces and adjustment cones must not have any scratches, chips or ovalisation;
- creating a vacuum when corking. The pressure in the headsapce of the bottles must be between -0.3 and 0 bar after 3 minutes of corking;
- wait for at least 3 minutes before laying down the bottle so that the stopper has time to exert sufficient pressure on the glass.

### • bottle transport

- Maintain a stable temperature in a healthy and odourless environment.

Source: CETIE Bottling Guides - Guide no. 1 - 2007 edition

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